

### **SAS Superstructure**

Location: 04-SF-80-13.2 / 13.9 Client Name: CalTrans

# Daily Diary Report by Bid Item

Contract No.: 04-0120F4

Diary #: 064 Const Calendar Day: 248 Date: 14-May-2010 Friday

Inspector Name: Daouk, Sami Title:

Inspection Type: Continuous

**Shift Hours:** 07:00 am 05:30 pm **Break**: 00:30 **Over Time**: 02:00

Federal ID: Location:

Reviewer: Wilcox, Jason Approved Date: 27-May-10 Status: Approved

Weather

Temperature 7 AM 12 PM 4PM

Precipitation Condition Sunny

Working Day | If no, explain:

Diary:

#### **OBG Bolting & Welding**

ABF crews came to the site at 6:50 AM. Crews had to work on splice 3 South T beam stiffeners, & bottom weld repairs, work on splice 5 welding the lower plates, placing the back bar for the South wing, & on the seal pass for the top plates. Crews started at 7:00 AM.

Mitch had to work on splice 3 between 3 E - 4 E bottom weld repairs on the South wing. He had to prepare his tools, & equipment, cut the weld, clean & grind the back of the weld. He started at 7:15 AM. He was done a 8:30 AM. Mitch started to weld at 8:40 AM. He was done at 5:10 PM. At the end of the shift Mitch had completed 2 repairs, & some touch ups on the donut plates locations.

Jordan & Gus had to work on the lower plates in splice 5 between 5 E - 6 E . Crews had to clean the previous weld , heat the welding area , & calibrate the machine .

Jordan started the 1st pass for the 6.4 meters weld at 7:32 AM. At 10:00 AM. He had completed 2 passes . At 12:00 PM. He had completed 4 Passes . He was done welding the lower plates at 3:15 PM.

Gus had to follow the welding machine . He had to vacuum the flux , remove the slags , & clean the top of the weld .

After completing the weld , crews had to disassemble the Sub Arc welding machine & track , clean the area , mobilize their equipment out of the site , & work with the QA & QC on the touch ups & details . Crews were done at 4:20 PM. .

Then , they joined the other crews on the top weld . Preparing the Sub Arc machine , track & it's accessories to the end of the shift . Jim , Mike , & Jojo were on the site .

Bryce & Mike had to work on the North side ventilation opening next to panel point 36 for the 2nd day. Crews had to set the cutting torch track, connect the gas & power lines. They started at 7:10 AM. Crews were done at 7:40 AM. Mike started to cut the remaining section of the opening at 7:45 AM. He was done at 9:00 AM.

After that , crews had to work with all the welders on the top plates . Crews had to clean , grind the weld , remove the temporary adjustment brackets , & monitor the heat to the end of the shift .

Earl & Ian had to work on the South wing in splice 5 between 5 E - 6 E . crews had to work on the back bar . They had to prepare their tools & equipment. Bring materials to the site , reroute the power lines , crews were done at 9:30 AM.

lan had to clean , grind , remove the primer coat , & heat the welding areas . Earl had to weld 42 donut plates for the temporary adjustment brackets & weld 13 U brackets , place the back bar , mount the brackets & drive wedges to align the plates . Crews started at 9:10 AM.

In addition to that , crews had to work on the top plate alignment for the required tolerance . Crews had to add more temporary adjustment brackets & drive wedges on the top plates . Crews were done at

ddrRptbyBidItem

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Run date 21-Nov-14

3:26 PM

Time

04-0120F4

04-SF-80-13.2/13.9

Self-Anchored

Suspension Bridge

## Daily Diary Report by Bid Item

Job Name: 04-0120F4 Inspector Name Daouk, Sami Diary #: 064 Date: 14-May-2010 Frida

5:00 PM. Bonifacio, Mike & Jojo were on the site.

James, Chun, Jinquan & Songtao had to work in splice 5 top weld between 5 E - 6 E. Crews had to clean the top of the back bar, the edge & the top of the plates. Crews started at 7:20 AM. They were done at 10:00 AM.

Jinquan had to work on the South corner , Chun on the North corner . Crews had to weld 0.2 meter long weld on the side walls , & 0.2 meter long weld on the top plates . Crews had to prepare their tools & equipment , heat the welding area , & calibrate the welding machines .

Jinguan started to weld at 10:30 AM. Chun started to weld at 10:20 AM.

James, & Songtao had to work on the top plates seal weld. James had to work on the South half. Songtao on the North half. James started to weld the seal pass at 10:20 AM. Songtao at 10:20 AM.

At the end of the shift the side corners & the seal pass for the top plates were not completed. Crews had to finish welding on Saturday.

All crews had to clean , grind & check with the QA , & QC before continuing the weld or going to the next pass . Bernie , Mike , Michael , Jojo , & Rick were on the site . All the welders left at 5:20 PM.

Jacob & Roberto had to work in splice 3 between 3 E - 4 E . Crews had to work on the South wing lower stiffener beams . They had to pretension the remaining bolts on the top & side plates . Crews started at 7:15 AM. They were done at 11:15 AM.

Stiffener plates N 1, N 2, N 12, N 13, N 19, N 20, N 21, N 22, N 23, & N 24, are not done. Weld repairs must be completed prior to pretension the bolts on these stiffener beams.

In the afternoon , crews had to remove the temporary bolts & pins from D 1 , D 17 & D 18 between 4 E - 5 E in order to finish the lower plates weld , & work on house keeping to the end of the shift . Crews left at 3:20 PM.

Jacob , Roberto , Salvador & I had to work on the 10% bolt testing . Crews started at 11:20:AM. Crews were done at 11:55 AM.

04-0120F4	Bid Item:	056	W-L02-ALB.056	W Line Lif	t 02 Alig	gn & Bolt	t		
AMERICAN BRI	DGE/FLUOR, A	\JV							
04-0120F4	Bid Item:	056	E-L02-ALB.056	E Line Lift	02 Alig	n & Bolt			
AMERICAN BRI	DGE/FLUOR, A	١V							
04-0120F4	Bid Item:	056	E-L03-ALB.056	E Line Lift	03 Alig	n & Bolt			
AMERICAN BRI	DGE/FLUOR, A	\ JV							
04-0120F4	Bid Item:	056	E-L04-ALB.056	E Line Lift	04 Alig	n & Bolt			
AMERICAN BRI	DGE/FLUOR, A	VL A							
Labor									
Trade	Class		Name	RT Hrs	OT Hrs	DT Hrs	Total	Remarks	Dispute
Contractor:	AMERICAN BRI	DGE/F	LUOR, A JV						
Ironworker	FOR		DARRYL WEBB	8.00	0.00	0.00	8.00		
Ironworker	JNM		ROBERTO HERNENDEZ	8.00	0.00	0.00	8.00		
Ironworker	APP		JACOB MECHE	8.00	0.00	0.00	8.00		



# Daily Diary Report by Bid Item

Job Name: 04-0120F4 Inspector Name Daouk, Sami Diary #: 064 Date: 14-May-2010 Friday

04-0120F4	Bid Item: 0	56 E-L04-WEL.056	E Line Lift	: 04 Wel	d			
	DGE/FLUOR, A J				_			
	DOL/I LOOK, A 0							
Labor	01	News	DTU	OT 11	DT 11	<b>-</b>	B	<b>D</b> '
Trade	Class	Name	RIHIS	OI Hrs	DT Hrs	lotai	Remarks	Dispute
Contractor:	AMERICAN BRIDG		0.00	2.00	0.00	10.00		
Ironworker	JNM	MITCHELL SITTINGER	8.00	2.00	0.00	10.00		
Equipment							Rental Company	
Equipment	=		RT Hrs	OT Hrs	ST Hrs	IT Hrs	Remarks	Dispute
Contractor:	AMERICAN BRIDO							
000072	WELDER	W/METER, 1000 AMP	0.00	000.00	0.00	0.00	No	
			8.00	200.00	0.00	0.00		
04.040054	Did kama 0	5 1 05 WEL 050	E 1 1 1 10	05 14/-1				
04-0120F4		56 E-L05-WEL.056	E Line Lift	U5 Wei	a			
AMERICAN BRI	DGE/FLUOR, A J	V						
İ								
04-0120F4	Bid Item: 0	56 E-L06-WEL.056	E Line Lift	06 Wel	d			
AMERICAN BRI	DGE/FLUOR, A J	V						
	DOLN LOOK, NO	•						
Labor	01	News	DT.11	OT 11	DT 11	<b>-</b>	D I	<b>D</b> '
Trade	Class	Name	RIHrs	OT Hrs	DI Hrs	lotai	Remarks	Dispute
Contractor:	AMERICAN BRIDG		0.00	0.00	0.00	40.00		
Ironworker	JNM	SANGTAO HUANG	8.00	2.00		10.00		
Ironworker	JNM	JIN QUAN HUANG	8.00	2.00		10.00		
Ironworker	JNM	JAMES ZHEN	8.00	2.00		10.00		
Ironworker	JNM	CHUN FAI TSUI	8.00	2.00		10.00		
Ironworker	JNM	MICHAEL MADAY	8.00	2.00		10.00		
Ironworker	APP FOR	BRYCE HOWELL	8.00	2.00		10.00		
Ironworker Ironworker	APP	JORDAN HAZELAAR GUS MAKRIS	8.00	2.00		10.00		
Ironworker	APP	IAN MURPHY	8.00	2.00		10.00		
Ironworker	FOR	EARL CLAYBORN	8.00 8.00	2.00	0.00	10.00 10.00		
	TOK	LAKE GLATBOKN	0.00	2.00	0.00	10.00		
Equipment			DT.11	OT 11	07.11		Rental Company	<b>D</b> '
Equipment	-		RIHIS	OI Hrs	ST Hrs	II Hrs	Remarks	Dispute
Contractor:	AMERICAN BRIDG						N	
000074	WELDER,	LINCOLN 500-549 AMP DSL/TOW	0.00	2.00	0.00	0.00	No	
000073	WELDER	LINCOLN FOO F40 AMD DCL/TOW	8.00	2.00	0.00	0.00	No	
000073	WELDER,	LINCOLN 500-549 AMP DSL/TOW	9.00	2.00	0.00	0.00	INO	
000072	WELDER \	AV/METER 1000 AMR	8.00	2.00	0.00	0.00	No	
000072	WELDER	W/METER, 1000 AMP	8.00	2.00	0.00	0.00	No	
000071	WELDER \	AV/METER 1000 AMR	0.00	2.00	0.00	0.00	No	
000071	WELDER	W/METER, 1000 AMP	8.00	2.00	0.00	0.00	INO	
000070	WELDED I	W/METER, 1000 AMP	0.00	2.00	0.00	0.00	No	
000070	WELDER	W/WETER, 1000 AWIF	8.00	2.00	0.00	0.00	NO	
*E0010562	WELDING	EQUIPMENT	0.00	2.00	0.00	0.00	No	
L0010302	WELDING	LOCOTI IVILIAL	8.00	2.00	0.00	0.00	110	
000071	WEI DER V	W/METER, 1000 AMP	0.00	2.00	0.00	0.00	No	
000071	VV LLDLK V	TY/WEI EIX, TOOO /AIVII	8.00	0.00	0.00	0.00	110	
			0.00	0.00	5.00	0.00		

